Planova[™] BioEX Spotlight vol.1

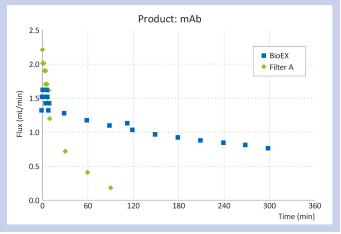
Your First Choice Virus Filter That You Can Absolutely Rely On

Key Features

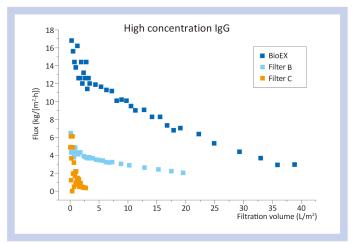
- **1. High Capacity and Compatibility**
- 2. Robust Virus Removal
- 3. Excellent Scalability

Good filterability for many challenging molecules

1. Planova[™] BioEX is the dependable 'go-to' filter for various molecules



Sean O'Donnell, Eli Lilly, *Planova Workshop*, Prague, 2017 (adapted)

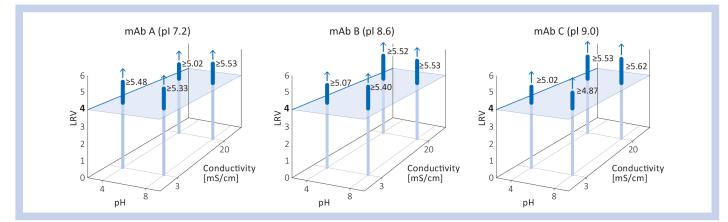


PLANOVA

Bio

E111111**** Jun. 01, 2099 ***

2. Planova[™] BioEX has robust virus removal capability for confidence in virus safety



► High MVM LRV with different mAbs under various conditions

Joshua Goldstein, Janssen, Planova Workshop, Washington, 2014 (adapted)

Filtration condition Feed solution: 5 g/L $\,$ Feed volume: 50 L/m 2

Innocent Bekard, CSL Behring, *Planova Workshop*, Cambridge, 2012 (adapted) Feed solution: 60 g/L

3. Planova[™] BioEX filters are scalable with consistent performance

150 125 100 Flux (LMH) BioEX (m²) 75 4.0 - 1.0 50 - 0.1 • 0.01 0.001 25 0.0003 °ò 40 120 160 80 200 Throughput (L/m²)

Consistent performance at all scales contributed by hollow fiber technology



Filtration condition

Feed solution: 1 g/L BSA, 20 mM phosphate, 50 mM NaCl, pH 7 Feed volume: 200 L/m², Spiking condition: ~6 log₁₀ PFU/mL PP7 Pressure: 343 kPa (49.7 psi)

Planova[™] BioEX Specifications and Integrity Test

Specifications

Hollow fiber membrane	Hydrophilic modified PVDF
Housing	Polycarbonate
Effective surface area (m ²)	4.0, 1.0, 0.1, 0.01, 0.001, 0.0003
Maximum operating pressure	343 kPa (49.7 psi)
SIP tolerant	YES (≥ 0.1 m ²)

Easy Integrity Test



For an automated option, choose the leakage test performed with the Planova[™] Leak Tester (PLT).

From Asahi Kasei Bioprocess

We appreciate your interest in our products.

This Planova[™] Spotlight introduces the features of Planova[™] BioEX filters with a focus on the most recent data.

Please request additional information from an account manager or visit our website.

History of Planova[™] BioEX filters: To meet demand in the biotherapeutic market for high flowrate filtration of high concentration protein solutions while achieving high virus removal, we launched the Planova[™] BioEX filter in 2009. By selecting PVDF material for the hollow fiber membrane, we produced a Planova[™] filter that can be operated at high pressure and can accommodate processes with high concentration feed solutions and high flow. We confidently offer Planova[™] BioEX as your filter of choice to ensure virus safety of biopharmaceutical products.





